

SifGun Fume Extraction Torch

Nozzle Selection

**Conical Nozzle 10mm****EXTMT2407145**

The standard fume nozzle supplied with your new SifGun Fume Extraction MIG Torch, suitable for most common applications. Provides focused shielding gas flow and immediate removal of fume on typical butt-, t-fillet and lap-joints.

**Conical Nozzle 12mm****EXTMT2407146**

This nozzle offers slightly wider shielding gas coverage on medium-thickness materials in butt and fillet applications, and outside-corner joints.

**Fillet Nozzle 14mm****EXTMT2407148**

Where space is limited and fit is tight on acute-angled fillet joints, or into steep prepped roots on heavy-thickness butt-joints, this nozzle offers better access and greater shielding gas coverage to reduce porosity. The larger extraction vents compensate for the protruding nozzle length to ensure fume removal remains optimised.

**Conical Nozzle 14mm****EXTMT2407147**

For heavier-thickness, high-current and high-deposition butt- and lap-joint applications, this nozzle offers greater shielding gas coverage to help prevent porosity. Designed for aluminium welding only.

For full details of our range of fume extraction equipment visit www.extractability.eu