
















Manager's Specials





Helmets, Machines, Torches

Description	Part Number	Photo	Details	Offer Price
GAMADOR 4 1/4 X 2 FIXED (ULTRA)	EF811014		The Gamador welding headshield adopts a full face design. Its strong, streamlined, lightweight construction, manufactured from non moisture-sensitive thermoplastic provides good resistance from impact, temperatures up to 190° C, spatter, UV & IR. Maintains shape even under intense heat. Available in 4 1/4" x 2". Fixed Lens.	£ 7.80
CARTRIDGE - PHANTOM IMPACT	FXADF725SCART		Replacement cartridge for Phantom Impact. External Potentiometer knob and cable with grind mode.	£ 19.80
ECOLITE 110X90MM FIXED 3-10 CART	FXADFL310F		Universal Cartridge for Fixed Shade Auto Darkening Helmets. Shade 3/10, 110mm x 90mm.	£ 12.40
SIFLITE 110X90MM INT VAR 3 9-13 C	FXADFL913V		Universal Cartridge. Variable Shade, 110mm x 90mm with internal shade adjuster.	£ 17.60
18V CORDLESS DRILL DRIVER PKG	HLDT071		18V cordless rechargeable drill with hammer action. Features include variable speed forward and reverse, 10mm keyless chuck, torque control and electric brake. Supplied in a durable plastic carry case complete with a 12 piece accessory kit, 1.3Ah battery, 1 hr quick charger and AC adaptor.	£ 16.85
CLASSIC WP9F AIR COOL TORCH 8M SS	RWN9F-25SS		WP9 Classic design 125A Air Cooled TIG Torch with flexi-head. Supplied switched and sheathed with 8m Cable.	£ 29.90
9FV 12.5FT TORCH C/W VALVE	RWN9FV12		WP9 Classic design 125A Air Cooled TIG Torch with flexi-head and valve. Scratch-start operation. Mono. Supplied with 4m Cable.	£ 12.70
TWECO TYPE NO. 3 15FT TORCH	SWB3-15E		The popular TWC style MIG torch, famous for its high-duty air-cooled performance and comfortable, easily-manouvreable design. • Supplied with Euro connector plugs • Available in a range of lengths and sizes. • No 3 style 300A • Each rated @ 60% duty (mixed gases).	£ 38.90
TWECO TYPE NO. 4 15FT TORCH	SWB4-15E		The popular TWC style MIG torch, famous for its high-duty air-cooled performance and comfortable, easily-manouvreable design. • Supplied with Euro connector plugs • Available in a range of lengths and sizes. • No 4 400A • Each rated @ 60% duty (mixed gases).	£ 49.20
SIF WELD MTS 300 P-SOURCE EX DEMO	TSX1D300MTSPSED		Ex-Demo. The SifWeld MTS 300 power source is an electronically controlled MIG/MAG/MMA industrial welding power source featuring IGBT inverter technology. With clear digital displays, low-spatter, polarity reversal. An optional Wire Feed Unit is available to allow use in MIG Applications. Power source only. 1ph.	£ 449.00
WELDABILITY WCOOLER 5L 110V	TWN802056		A 1ph water cooler / re-circulator suitable for use with the MasterMIG series of MIG welders, and most TIG & Spot Welding machines. Operates at 270 watts (W) power, with a 2 kilowatt (kW) cooling capacity Rustfree plastic water tank. 5 litre water capacity. Pump provides 2 litres per minute. Forced air cooling system. Male Quick-Connector fittings. Female fittings available separately. 115v.	£ 195.00
TECHNOTRIS 180 MMA EX DEMO	TWN815514ED		Single-phase, portable, microprocessor controlled, fan-cooled, inverter welding machine for MIG-MAG/FLUX welding and brazing. Designed also for TIG and MMA welding in Direct current (DC) with HF (High frequency) or lift striking mode.	£ 595.00
TELMIG 200/2 MIG	TWN820077		A 220A single-phase MIG package with a Euro MIG torch & 6 voltage This turbo fan-cooled welder will use 15kg reels of 0.6mm to 1.0mm wire & is suitable for light fabrication/repair tasks. Includes spot timer and work return clamp.	£ 320.00
MASTERMIG 400 MIG PKG	TWN827226		A 400v 3-phase high-duty MIG welding package, providing 400A @25% maximum output. Will work with 15kg MIG wire spools, up to 1.2mm diameter and features 18 output voltage positions and a spot welding timer. Package includes a torch, clamp and selected accessories. Will support industrial gas bottles on rear. This model features a removable 4-roll wire-feed unit which can be used at a distance from the power source via interconnector cables.	£ 799.00
SUPER PLASMA 80.3HF 3PH 20MM	TWN830502		A 400v 3ph plasma cutting package with HF (high-frequency) arc ignition. An electromechanical, industrial unit which cuts up to a maximum thickness of 20mm (mild steel) and cuts all types of conductive material. Features 2 cutting power settings, a built-in regulator, vapour-trap and 6m torch.	£ 849.00

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WELDABILITY COOLER 5L 110V	TWX1COOL110		A 1ph water cooler / re-circulator suitable for use with the MasterMIG series of MIG welders, and most TIG & Spot Welding machines. Operates at 270 watts (W) power, with a 2 kilowatt (kW) cooling capacity Rustfree plastic water tank. 5 litre water capacity. Pump provides 2 litres per minute. Forced air cooling system. Male Quick-Connector fittings. Female fittings available separately. 115v.	£ 245.00
ARC 140I INVERTER 140A 230V 1PH	TWX1D140IBLK		A lightweight, dual-voltage, portable, easy-to-use Inverter welding power source, providing a smooth DC (direct current) output. • Supplied in a carry case with welding leads • Clamp and accessories • Input Voltage 115v (5kVA) / 230v (16A) • AUTO Rated Duty Cycle 150A @ 60% • Open-Circuit Volts 65V • Usable Welding Rods 1.6mm – 3.2mm.	£ 64.65
TIG 200 AC/DC HF 230V 1PH	TWX1T200HF		A professional, microprocessor-controlled inverter welding power-source for TIG and Stick (MMA) applications, featuring IGBT technology and TIG Lift and High-Frequency arc-ignition modes, for use in AC (alternating current) or DC (direct current) modes. • Current Range 5 – 200 Amps • Input Voltage 230v (13A) • Rated Duty Cycle 200A @ 24% • Front Connections 3-Pin Torch Plug & 3/8" BSP RH Gas.	£ 745.00
DIAL THERMOMETER	ZMR06008		A handy dial thermometer for use in a variety of applications. Can be screwed into pipework, cabinets, fume extraction equipment to establish the internal heat applicable inside. With readings from 10 degrees F to 700 degrees F and 0 to 350 degrees Centigrade. Very simple to install, just drill the correct sized hole (M10) and screw in. The rear probe detects the heat level and feeds this information through to the dial.	£ 2.95

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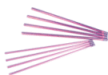


Description	Part Number	Photo	Details	Offer Price
SIFMIG SG3 0.8MM 250KG STEEL	WG0308250		SG3/G4Si1 copper coated mild steel MIG wire with increased silicon and manganese for improved UTS. CE Certified to meet EN1090 requirements. Standard: EN ISO 14341-A - G 42 2 C1 / 46 5 M21 4Si1. 0.8mm diameter, 250kg Drum. Excludes Cone.	£ 255.00
SIFMIG 328 0.8MM 12.5KG BRAZING	WO320812A		This is a 92/8 aluminium bronze wire suitable for welding materials of a similar composition and copper alloys. It is ideal for MIG Brazing, dissimilar metal joints and maintenance applications.	£ 89.85 + RMS
SIFCORED 309LP 1.2MM 15KG FLUX CO	WF341215		A rutile flux cored wire for welding dissimilar metals. Suitable for butt and fillet welding in all positions including verticle down. Diameter 1.2mm supplied on a 15kg spool.	£ 156.00 + RMS
SIFSTEEL 309LSI 3.2MM 5.0KG SSTE	RO343250		This 309LSI stainless rod contains higher chromium and nickel. It can be used for joining material of similar composition and also dissimilar stainless steels.	£ 19.00 + RMS
SIFCORED E81T-Ni1 1.2MM 15KG FLUX	WO811215		A rutile flux cored wire for welding low temperature applications which require post-weld heat treatment (PWHT). Diameter 1.2mm and supplied on a 15kg spool. CE Certified to meet the requirements of EN1090.	£ 44.00
SIFMIG ZERO SG2 1.0MM 250KG CU-FR	WA2010250		Double-deoxidised mild steel MIG wire, free from copper coating with increased silicon and manganese content for welding general, unalloyed and low-alloyed mild and medium tensile steels. Manufactured with a high-quality uncoppered finish for improved feeding and conductivity. The absence of copper on the wire surface results in a cleaner deposit. 250kg Drum.	£ 185.00
SIFMIG 44 0.8MM 12.5KG NI AL BRONZE	WO440812		Nickel aluminium bronze for AB2 material and marine/corrosive applications.	£ 180.00 + RMS
SIFMIG A32 1MM 15KG LOW ALLOY	WA321015		A copper-coated, low-alloy steel wire containing 1.0% chromium and 0.5% molybdenum. It is ideal for low alloy and creep resistant steels.	£ 49.50 + RMS
SIFSTEEL 347 1.2MM 5KG STAINLESS	RO201250		Stainless steel filler rod, niobium stabilised to prevent weld decay, giving excellent corrosion resistance. Suitable for use on 18/8 type stainless steel, Nb and Ti stabilised, such as 304, 321 and where the weld is subjected to temperatures above 400c.	£ 28.25 + RMS
SIFTRODE 7016 LO-HY 4.0MM 5KG	RE714050		A rutile-basic-coated spezial low-hydrogen electrode for all positions. Suitable for mild, medium/high-tensile and low-alloy steels and as a buffer layer. Diameter 4.0mm supplied in a 5kg pack.	£ 7.90 + RMS
SIFMIG A31 1MM 15KG LOW ALLOY	WA311015		A copper-coated low-alloy steel wire containing 0.5% molybdenum. Suitable for use on low temperature pressure vessel and pipe work applications. EN ISO 14341-A G4Mo.	£ 47.60 + RMS
SIFMIG ZERO SG3 1.0MM 200KG CU-FR	WA1910200		Double-deoxidised mild steel MIG wire, free from copper coating with increased silicon and manganese content for welding unalloyed and low-alloyed mild and medium tensile steels requiring good impact toughness down to -20°C. Manufactured with a high-quality uncoppered finish for improved feeding and conductivity, SIFMIG ZERO SG3 typically provides a higher ultimate tensile strength. Uncoppered wire surface results in a cleaner deposit and avoids the metallurgical risks of increased copper in the weld pool. 200kg Drum.	£ 190.00
SIFMIG 308LSI 1.2MM 15KG STAINLESS	WO331215		Stainless steel filler wire suitable for welding 18/8 (304) austenitic stainless steels, providing good corrosion and wear resistance.	£ 47.55 + RMS
3.2MM 3% THORIATED TUNGSTEN	HP16032		Purple tip tungstens. 3.2mm diameter.	£ 1.25
SIFMIG 967 CuSi 1.0MM 12.5KG SPOOL	WO971012		A copper wire containing 2% silicon and 1% manganese. Has optimised flow characteristics and suitable for variable root gaps. Reduces weld spatter and offers increased corrosion resistance. 1.0mm Diameter and supplied on a 12.5kg spool.	£ 117.00 + RMS
SIFMIG ZERO SG3 1.2MM 250KG CU-FR	WA1912250		Double-deoxidised mild steel MIG wire, free from copper coating with increased silicon and manganese content for welding unalloyed and low-alloyed mild and medium tensile steels requiring good impact toughness down to -20°C. Manufactured with a high-quality uncoppered finish for improved feeding and conductivity, SIFMIG ZERO SG3 typically provides a higher ultimate tensile strength. Uncoppered wire surface results in a cleaner deposit. 200kg Drum.	£ 185.00

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SIFALLOY NO73 70/30 CUNI 3.2MM 5K	RT733250		A copper-nickel-ferrous rod with 30% nickel particularly suitable for highlystressed corrosion-resistant weld surfacing on cast iron and on unalloyed and low-alloyed steel in applications such as plant engineering. Also used in joining similar copper-nickel alloys, or providing seawater resistance.	£ 99.00
SIFMIG NI2 1.2MM 15KG	WG721215		A fine-grained low-alloy steel with 2% nickel for low-temperature applications requiring good toughness, such as offshore platform and pipeline construction.	£ 64.00
SIFMIG 309LSI 0.8MM 12.5KG STAINLESS	WO340812		This stainless steel wire contains higher chromium and Nickel. It can be used for joining material of similar composition and also dissimilar stainless steels.	£ 59.80 + RMS
2.4MM FLUXOBRONZE S 2.5KG	RX412425FE		FluxoBronze EN ISO 17672:2016 CU 470. Flux-coated Silicon Bronze. 2.4mm diameter, supplied in a 2.5kg pack.	£ 16.85
SIFCHROME 316L CRYO 3.2MM 4.0KG	RC3163240CRYO		A 316L grade low carbon stainless steel electrode suitable for use in applications where the mechanical requirements are tough. It provides good impact toughness at low temperatures and 100% recovery. Re-dry at 200°c for 2 hours. Diameter 3.2mm supplied in 4.0kg tin.	£ 23.60 + RMS
10.0MM x 430MM JOINT CARBON x25	ELC10430JC		Our gouging carbons are designed especially for the carbon-arc metal removal process, which melts metal with an electric arc and then blows it away with a jet of compressed air. These carbons contain a precisely formulated blend of carbon and graphite that produces the most efficient metal removal performance. They offer excellent arc stability, superior metal removal rates, resistance to breakage, heat and oxidation, and provide uniform diameter and clean, slag-free grooves. They enable the efficient gouging of most metals - including carbon and ductile irons, copper, aluminium, and other high-strength alloys.	£ 9.95
WELDABILITY 316L 4.0MM 2.5KG	TX3164025		Popular 316L Stainless Steel MMA rod with good welding characteristics. 4.0mm diameter, supplied in a 2.5kg pack.	£ 15.90
SIFPHOS BRONZE NO8 3.2MM 5.0KG HQ	RO083250HQ		The phosphor bronze rod contains 7% tin and is suitable for fusion welding of phosphor bronze castings and copper alloys (brass). It is also used for TIG brazing on ferrous and dissimilar metals. Diameter 3.2mm supplied in a 5kg pack.	£ 58.90 + RMS

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Hoses and Cables


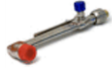









Description	Part Number	Photo	Details	Offer Price
120MM COPPER CABLE BLK PVC (/M)	EZC120		Flexible black PVC single insulated cable. 120mm. CE approved. Priced per metre, supplied as 1x 50mtr Reel.	£ 4.95
25MM DBL INS COPPER CABLE HOFER (/M)	EZD25DI		Weldability Dual-Flex Orange Rubber D/I Copper Welding Cable. 25mm. Highly-Flexible, Heat & Oil Resistant and Flame Retardant, orange HOFER/EPR rubber double-insulated cable. CE approved. Made in Europe. Meets BS638-4 & IEEE requirements. True copper weight and performance to EN60228. Priced per metre, supplied as 1x 100mtr Reel.	£ 1.95
95MM WELD CABLE HO1N2-D RUBBER (/	EZR95RI		Weldability Neoprene Black Rubber S/I HOFER Copper Welding Cable. 95mm. Flexible, Heat & Oil Resistant and Flame Retardant single-insulated black neoprene rubber sheathing. CE approved. Made in Europe. Meets IEC60245-6 & EN60974 standards. HO1N2-D / HD22.6 Grade. True copper weight & performance to EN60228. Priced per meter, supplied as 1x 50mtr Reel.	£ 4.80

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Accessories and Gas

Description	Part Number	Photo	Details	Offer Price
PIPE CHAIN CLAMP 6-20IN MS	PPPW0620		Our pipe chain clamps have been designed to offer the welder the best of both worlds, firstly a clamp with the strength and ability to align and lightly reform pipes and secondly, lightweight design and construction for ease of use. • One clamp can fit a wide range of sizes • The entire circumference of the pipe can be welded without removing the clamp. • Each clamp can fit-up Elbows, Tees, Flanges, End-Caps and most other pipe fittings. • All pipe chains and screws are zinc pasivated to eliminate weld spatter and corrosion. • Our clamping feet are cast from the highest quality alloy steels. • Our lightweight construction and design make them strong and durable. • All clamping feet have two aligning screws allowing reforming pressure to be applied to both pieces of pipe. • The clamping feet are designed to allow clearance around the pipe for any welding torch or electrode. Suitable for pipes ranging from 6 to 20 inch diameter.	£ 375.00
PIPE CHAIN CLAMP 10-36IN	PPPW1036		Our pipe chain clamps have been designed to offer the welder the best of both worlds, firstly a clamp with the strength and ability to align and lightly reform pipes and secondly, lightweight design and construction for ease of use. • One clamp can fit a wide range of sizes • The entire circumference of the pipe can be welded without removing the clamp. • Each clamp can fit-up Elbows, Tees, Flanges, End-Caps and most other pipe fittings. • All pipe chains and screws are zinc pasivated to eliminate weld spatter and corrosion. • Our clamping feet are cast from the highest quality alloy steels. • Our lightweight construction and design make them strong and durable. • All clamping feet have two aligning screws allowing reforming pressure to be applied to both pieces of pipe. • The clamping feet are designed to allow clearance around the pipe for any welding torch or electrode. Suitable for pipes ranging from 10 to 36 inch diameter.	£ 595.00
NEXUS FN CUTTING ATTACHMENT	NXGE060102		Heavy Duty Cutting Attachment to fit to an Oxy/Fuel Shank. Use with ANM, PNM, ASNM and AGNM nozzles. Oxy control knob & cutting oxy lever.	£ 9.95
CERAMIC BACK VB8067-150R (25 SET)	PV290806715		Our ceramic backing material strips enable welding to be carried out from one side with full penetration, and provide the following advantages: Removes the need for welding from the reverse side; Helps reduce oxidation; Does not create hydrogen inclusion; Quick execution improves operation economy; Can be used with every weldable metal; 60cm ceramic backing material VB 8063-A on self-adhesive aluminium tape. Round version. 12mm Diameter.	£ 49.95
ACETYLENE PLUGGED REG EXT STEM	AE6002LXSEEXT		Plugged Acetylene Regulator. No gauges. Pressure shown on markings around the adjustment knob. 20 bar.	£ 9.85
BRASS NOZZLE TAPERED 400A	SW4492		4492 Brass Nozzle for Bernard Compatible torch.	£ 3.75
1S 2G ARGON REG SIDE ENTRY	AE3005LXSE		This single-stage two-gauge Argon regulator is designed to step the pressurised contents of a compressed gas cylinder down to a pressure that can be used in Oxy/Acetylene Cutting/Welding or Argon/CO2 Shielded MIG / TIG welding. • 2 Gauges • Extended stem side entry valve • Displays - Bottle contents & Output pressure • Output pressure controlled by the centre dial • Fits vertical outlets valves • Maximum outlet pressure 3.5 BAR.	£ 12.95
SAND DISC(AL-OX)235X22MM 36 GRIT	JH90SD36		High Performance fibreback abrasive discs for heavy deburring and finishing of many common metals. Do not contain metal iron or iron compounds. MOQ of 50 Pcs Applies	£ 0.45
TAPERED NOZZLE 360A (PK 25)	QH290402WBLK		MB36 Tapered Nozzle. Small aperture for focused gas flow when working in confined spaces.	£ 21.30
FLAP DISC 180X22MM 36 GRIT - ZIRC	ZR36180GKW		Zirconium Flap Disc. MOQ of 10 Pcs Applies	£ 1.95
NEXUS EARTH CLAMP 400 CROC LRG HO	NXAC020427Q		400A Crocodile style Earth Clamp. Solid, rugged, design. Strong spring jaws.	£ 0.79
SGS - 1S 2G NITR REG SIDE ENTRY	AE3003LXSE-SGS		Nitrogen Reg Short Stem -2.5inch. Side entry. 10 BAR output. 3/8" BSP RH outlets and 5/8" BSP RH inlet fittings.	£ 11.95

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