

PRODUCT INFORMATION

MIG 400 Powerstep 3ph Euro MIG Welder Package

TWX3M400E

SUMMARY

A versatile, industrial three-phase DC MIG Welding machine package, with Euro connection and 15kg 4-roll modular wire feed assembly.

Built to be durable, flexible and easy to use, the MIG400E Powerstep is supplied complete with a 3m Euro style MIG torch, earth clamp and accessories, and features industrial cylinder support at the rear, fan-on-demand cooling, step-voltage adjustment and thermostatic protection.

TARGET APPLICATIONS

The MIG 400E Powerstep is suitable for heavy industrial fabrication applications, and can accommodate up to 15kg reels of solid or cored MIG welding wire, of 0.8mm to 1.6mm diameter.

The removable modular wire-feed unit system is supplied fitted internally within the main power-source cabinet, but can be easily removed and connected via interconnecting cables for use at a distance (1.5m – 9m) from the main unit.



FURTHER INFORMATION

The MIG 400E Powerstep operates from a 415v 3ph input power supply, and is supplied with a plugless primary cable.

Output current and wire-feed speed are controlled via a simple potentiometer knob, and heat settings are adjusted via the multi-position voltage switch. This model also features adjustable burn-back and a spot-weld timer.

ARTICLES & ACCESSORIES

Part Number	Product Description
TWX3M400E	MIG 400E Package
QH290300LX	Replacement 3M MIG Torch
TWN802291	External MIG Spool Cover
TWN802266	Interconnection Cables (3m)
TWN802267	Interconnection Cables (9m)
TWX1COOL230	Water Cooler 5L 230v
TWX1COOL110	Water Cooler 5L 110v

TECHNICAL SPECIFICATION

Current Range	50 – 400 Amps
Input Voltage	415v (32A)
Rated Duty Cycle	400A @ 25%
Adjustment Positions	18
Usable Welding Wire	0.8mm – 1.6mm (solid or cored)
Weight	104 kg
Dimensions	95cm x 57cm x 83cm

For further information, contact Weldability | Sif technical support on **0870 330 7757** or email service@weldability-sif.com



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